



TUBES FROM HOT ROLLED MATERIAL TUBI DA NASTRO LAMINATO A CALDO

Weight and availability table / <i>Pesi e gamma produttiva</i>									
Ø OD Ø Esterno mm	OD Tolleranza* Tolleranza	Theoretic weight kg / m - <i>Pesi teorici kg / m</i>							
		Nominal thickness mm - <i>Spessori nominali mm</i>							
		1,50	2,00	2,50	3,00	3,30	3,50	4,00	4,50
40,0		1,47	1,96						
42,0		1,54	2,06						
50,0		1,84	2,45						
50,8		1,87	2,49						
54,0		1,98	2,65						
58,0		2,13	2,84						
60,0		2,20	2,94						
63,0		2,31	3,09						
65,0		2,39	3,18						
70,0		2,57	3,43						
73,0		2,68	3,58						
74,0		2,72	3,62						
75,0		2,76	3,67						
76,0		2,79	3,72						
80,0		2,94	3,92						
82,0		3,01	4,02						
85,0		3,12	4,16						
89,0		3,27	4,36						
90,0		3,31	4,41						
94,0		3,45	4,60						
95,0		3,49	4,65						
100,0		3,67	4,90						
101,6		3,73	4,98						
103,0		3,78	5,05						
104,0		3,82	5,09						
105,0		3,86	5,14						
106,0		3,89	5,19						
108,0		3,97	5,29						
110,0		4,04	5,39						
114,3		4,20	5,60						
115,0		4,22	5,63						
118,0		4,34	5,78						
120,0		4,41	5,88						
122,0		4,48	5,98						
123,0	+/-0,5%	4,52	6,03						
124,0		4,56	6,07	7,59	9,11				
125,0		4,59	6,12	7,65	9,18				
127,0		4,67	6,22	7,78	9,33				
129,0		4,74	6,32	7,90	9,48				
130,0		4,78	6,37	7,96	9,55				
132,0		4,85	6,47	8,08	9,70				
133,0		4,89	6,51	8,14	9,77				
134,0		4,92	6,56	8,20	9,85				
136,0		5,00	6,66	8,33	9,99				
138,0		5,07	6,76	8,45	10,14				
139,0		5,11	6,81	8,51	10,21				
140,0		5,14	6,86	8,57	10,29				
143,0		5,25	7,00	8,76	10,51				
145,0		5,33	7,10	8,88	10,65				
150,0		5,51	7,35	9,18	11,02	12,12	12,86		
152,0		5,58	7,45	9,31	11,17	12,29	13,03		
153,0		5,62	7,49	9,37	11,24	12,37	13,12		
154,0		5,66	7,54	9,43	11,32	12,45	13,20		
155,0		5,69	7,59	9,49	11,39	12,53	13,29		
159,0		5,84	7,79	9,74	11,68	12,85	13,63		
160,0		5,88	7,84	9,80	11,76	12,93	13,72		
161,0		5,91	7,89	9,86	11,83	13,01	13,80		
163,0		5,99	7,98	9,98	11,98	13,17	13,97		
165,0		6,06	8,08	10,10	12,12	13,34	14,14		
170,0		6,25	8,33	10,41	12,49	13,74	14,57		
177,0		6,50	8,67	10,84	13,01	14,31	15,17		
178,0		6,54	8,72	10,90	13,08	14,39	15,26		
179,0		6,58	8,77	10,96	13,15	14,47	15,34		
180,0		6,61	8,82	11,02	13,23	14,55	15,43		
184,0		6,76	9,01	11,27	13,52	14,87	15,77		
194,0		7,13	9,50	11,88	14,25	15,68	16,63		
195,0		7,16	9,55	11,94	14,33	15,76	16,72		
200,0		7,35	9,80	12,25	14,70	16,16	17,14		
202,0		7,42	9,89	12,37	14,84	16,33	17,32		

* The diameter has to be measured at 150mm from the edge.
Il diametro deve essere misurato a 150 mm dalla estremità.

Usually available from pickled strip DD II.
Generalmente disponibili da nastro decapato DD II.

Usually available from black strip S235JR.
Generalmente disponibili da nastro nero S235JR.

Ø OD	OD Tolleranza* Tollerances	1,50	2,00	2,50	3,00	3,30	3,50	4,00	4,50
203,2	+/-1%	7,47	9,95	12,44	14,93	16,42	17,42	19,91	22,40
204,0		7,49	9,99	12,49	14,99	16,49	17,49	19,99	22,48
206,0		7,57	10,09	12,61	15,14	16,65	17,66	20,18	22,70
220,0		8,08	10,78	13,47	16,16	17,78	18,86	21,55	24,25
250,0		9,18	12,25	15,31	18,37	20,21	21,43	24,49	27,55
252,0		9,26	12,34	15,43	18,52	20,37	21,60	24,69	27,77
253,0		9,29	12,39	15,49	18,59	20,45	21,69	24,79	27,88
254,0		9,33	12,44	15,55	18,66	20,53	21,77	24,88	27,99
300,0		11,02	14,70	18,37	22,04	24,25	25,72	29,39	33,06
304,0		11,17	14,89	18,61	22,34	24,57	26,06	29,78	33,51